

Having disclosed the invention, what is claimed follows

1. A process for producing a decorative candle having multiple pigmented layers, the process comprising:
  - (a) dipping a wax core containing a wick into a liquid clear wax multiple times in sequence with dipping the wax ball core in water;
  - (b) dipping the wax core coated by the process of step (a) into a first liquid pigmented wax multiple times in sequence with dipping in water to form a pigmented wax ball;
  - (c) dipping the pigmented wax ball in step (b) in a liquid clear wax and cooling the ball to about ambient temperature;
  - (d) rubbing an outer surface of the ball to form a primed layer;
  - (e) dipping the ball of step (d) multiple times in the liquid clear wax followed by dipping in water;
  - (f) dipping the ball of step (e) into a second liquid pigmented wax multiple times followed in sequence by dipping in water;
  - (g) dipping the pigmented wax ball containing the second pigmented wax in a liquid clear wax and cooling the ball to about ambient temperature to form a second primed layer;

- (h) dipping the ball of step (g) multiple times in clear wax followed in sequence by dipping in water; and
  - (i) decorating the ball of step (h) by peeling the second pigmented layer away in desired patterns.
2. The process for producing a decorative candle according to claim 1 wherein the candle is dipped in a glaze after step (i).
  3. The process for producing a decorative candle according to claim 1 wherein the second primed layer becomes the intermediate layer by repeating the steps of (a) through (c).
  4. The process for producing a decorative candle according to claim 1 wherein the liquid clear wax is provided in a container maintained at a temperature of about 125 to 195 degrees F.
  5. The process for producing a decorative candle according to claim 1 wherein the liquid pigmented wax is provided in a container maintained at a temperature of about 125 to 195 degrees F.
  6. The process for producing a decorative candle according to claim 1 wherein a dripping at the bottom of the candle is removed with a concave cut into the bottom of the candle.
  7. The process for producing a decorative candle according to claim 2 wherein a top portion of the candle is removed after dipping in the glaze.